

JUN 26 2018

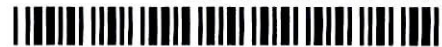
Plw



Dart Aerospace Ltd.
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D350-766-021
Job Sheet 179881



Part No: D350-766-021

Job Qty: 1 ea

Part Name: Interior Protector - Aft Baggage Compartment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-766 REV C IPP RevA: New issue DD verified by:EC

JUL 03 2018

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/6/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 06 2018
110	Packaging	1 pcs		7/6/18	0.00	0.00	Packaging1-4		JUL 06 2018
120	QC	1 pcs		7/6/18	0.00	0.00	QC4		
125	DC	1 pcs		7/6/18	0.00	0.00	DC		
130	Packaging	1 pcs		7/6/18	0.00	0.00	Packaging3-4		
140	QC21-FG	1 Ea		7/6/18	0.00	0.00	QC21		JUL 09 2018

Part Op
Descriptions: 125 - Photocopy bluefile & type labels per PPP D350-766-021 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R7	Screw	14 Ea (14 ea)	90-Start up Operation	FM134762-10
AN525-10R9	Screw	4 Ea (4 ea)	90-Start up Operation	FM133990-17
CCR264SS3-2	Rivet, Cherry	8 pcs (8 ea)	90-Start up Operation	S021949
CR3213-4-02	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	S022730
CR3523-4-02	Rivet	12 Ea (12 ea)	90-Start up Operation	FM136782
CR3523-4-03	Rivet	16 Ea (16 ea)	90-Start up Operation	FM131317-2
D3889-041	Panel Floor - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	S062103
D3890-041	Panel Wall - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	S026943
D3891-041	Panel Fwd LH - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	S089335
D3891-042	Panel Fwd LH - Sub-Component Of#D350-766-021	1 Ea (1 ea)	90-Start up Operation	S061040
D3944-1	Placard	1 Ea (1 ea)	90-Start up Operation	F163053
D3945-041	Bracket	4 Ea (4 ea)	90-Start up Operation	F143110
D3948-041	Plate, Anchor	3 Ea (3 ea)	90-Start up Operation	S057904
D3948-043	Plate, Anchor	4 Ea (4 ea)	90-Start up Operation	F147112
MS21059L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	S079114

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Work Order update only

[illegible]

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R7	14	418	0
	AN525-10R9	4	83	0
	CCR264SS3-2	8	296	0
	CR3213-4-02	8	92	0
	CR3523-4-02	12	207	0
	CR3523-4-03	16	52	0
	D3889-041	1	1	0
	D3890-041	1	1	0
	D3891-041	1	2	0
	D3891-042	1	2	0
	D3944-1	1	3	0
	D3945-041	4	7	0
	D3948-041	3	11	0
	D3948-043	4	4	0
	MS21059L3	4	500	0

Part Specifications

Specifications could not be found.

Plex 6/25/18 12:45 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08